Designed for use in ABS Systems



Ti-Pure™ R-350 titanium dioxide for ABS Systems

Acrylonitrile butadiene styrene (ABS) is a plastic that has added dimensions of performance beyond a single phase polymer.

The blending of different polymer phases gives ABS a balance of toughness, mechanical strength, temperature resistance, ease of molding, and a high quality surface finish. The unique blending of ABS polymer phases requires a TiO₂ material that can maintain the balance of performance attributes while adding the dimensions of clean appearance and opacity. The TiO₂ of choice for ABS is Ti-Pure™ R-350.

Ti-Pure™ R-350 offers the unique blend of attributes such as:

- Brighter, cleaner white for initial color
- Excellent thermostability
- Excellent UV-stability
- Superior mechanical properties

Ti-Pure™ R-350 rutile titanium dioxide is a bright, white pigment made from our proprietary chloride manufacturing process, designed to create a high purity pigment. It is a dry, fine white powder specifically formulated for the most demanding plastic applications.

With its unique combination of functionalities, Ti-Pure™ R-350 helps retain the mechanical properties ABS applications demand while providing maximum opacity and a brilliant white color. Ti-Pure™ R-350 utilizes an innovative pigment coating technology that results in a titanium dioxide that is as multi-dimensional as the ABS is in its performance!

The TiO₂ of choice for ABS is Ti-Pure[™] R-350.

Appearance

A TiO₂ pigment with optimal small particle size gives a preferred blue color (Figure 1). This blue undertone is essential in off-toning yellow colors that commonly contaminant ABS formulations after processing. The Ti-Pure™ R-350 blue undertone ensures the ABS compound has a cleaner, whiter color.

Figure 1: Ti-Pure™ R-350 Initial Color

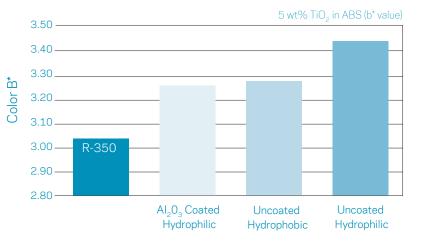
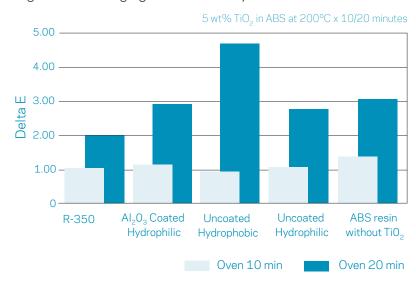


Figure 2: Oven Aging Thermostability



Color Stability for Compounding and Thermoforming Operations

With its innovative coating technology, Ti-Pure[™] R-350 minimizes interaction of a TiO₂ surface with the polymer phases in ABS. Ti-Pure[™] R-350 demonstrates minimal color formation in an ABS matrix during post-processing thermal exposure (Figure 2).

Additionally, the innovative coating technology for Ti-Pure[™] shows minimal interaction with the ABS matrix during thermal processing (Figure 3).

Color Stability For Limited Outdoor Applications

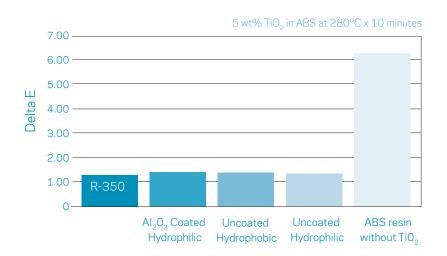
Ti-Pure™ R-350 utilizes an innovative coating that passivates the TiO₂ surface during UV light exposure.

This passivation allows the TiO_2 to be incorporated in polymer articles that are frequently exposed to ultraviolet bombardment without accelerating polymer decomposition. The utility of the innovative coating can be noted in ABS matrices containing UV-stabilizers as well as those without stabilizers. Ti-PureTM R-350 demonstrates excellent color stability for ABS matrices when exposed under UV stress (Figure 4).

Mechanical Strength For Rigid Applications

The addition of TiO_2 reduces ABS impact strength, sometimes as much as 22%. Ti-PureTM R-350 helps retain the mechanical properties better than other TiO_2 (Figure 5).

Figure 3: Injection Molder Dwell Thermostability



Test conditions:

 $5 \text{ wt}\% \text{ TiO}_2 \text{ in ABS resin}$ – Xenon exposure after 500 hours under ASTM G155 condition

Figure 4: UV Color Stability

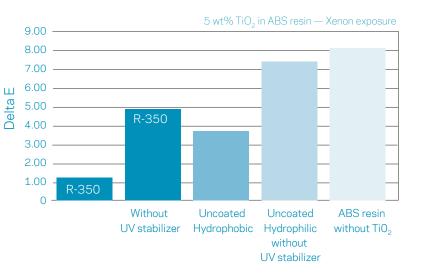
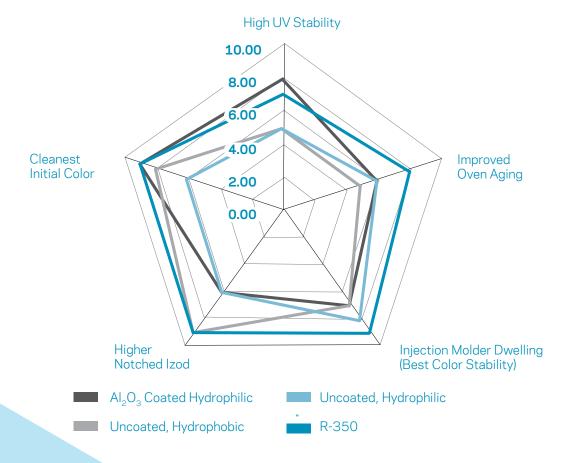


Figure 5: Notched Izod Impact



Ti-Pure™ R-350 provides the optimal blend of performance in ABS

Figure 6: ABS Performance—Summary Data



Ti-Pure[™] R-350 provides the optimal blend of performance in ABS

Figure 7: Overall performance advantage

	Initial Color	Initial gloss	Long Term Thermo-stability <i>Color</i>	Long Term Thermo-stability <i>Gloss</i>	Indoor Durability <i>Color</i>	Indoor Durability <i>Gloss</i>
TI-PURE™ R-350						
COMPETITOR A		(Q	0		
COMPETITOR B	\rightarrow			(((
COMPETITOR C	0		•		Q	
				Sur	perior 📦 A	Average

Ti-Pure™ R-350 — request your sample today!

Ti-Pure™ R-350 titanium dioxide — is the pigment of choice for ABS applications. Available in 25 kg bags and 1 metric (1000 kg) tonne flexible intermediate bulk containers. If you need additional information or would like to request a sample, please visit our website or contact your local representative.

The information set forth herein is furnished free of charge and based on technical data that Chemours believes to be reliable. It is intended for use by persons having technical skill, at their own risk. Because conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. Nothing herein is to be taken as license to operate under or a recommendation to infringe any patents.

For more information or to request a sample, visit tipure.com

To learn more about how you can make a difference with Ti-Pure™, email Lingqing.Peng@chemours.com

For sales and technical support contacts, visit chemours.com/Titanium_Technologies/en_US/sales_support/index.html



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